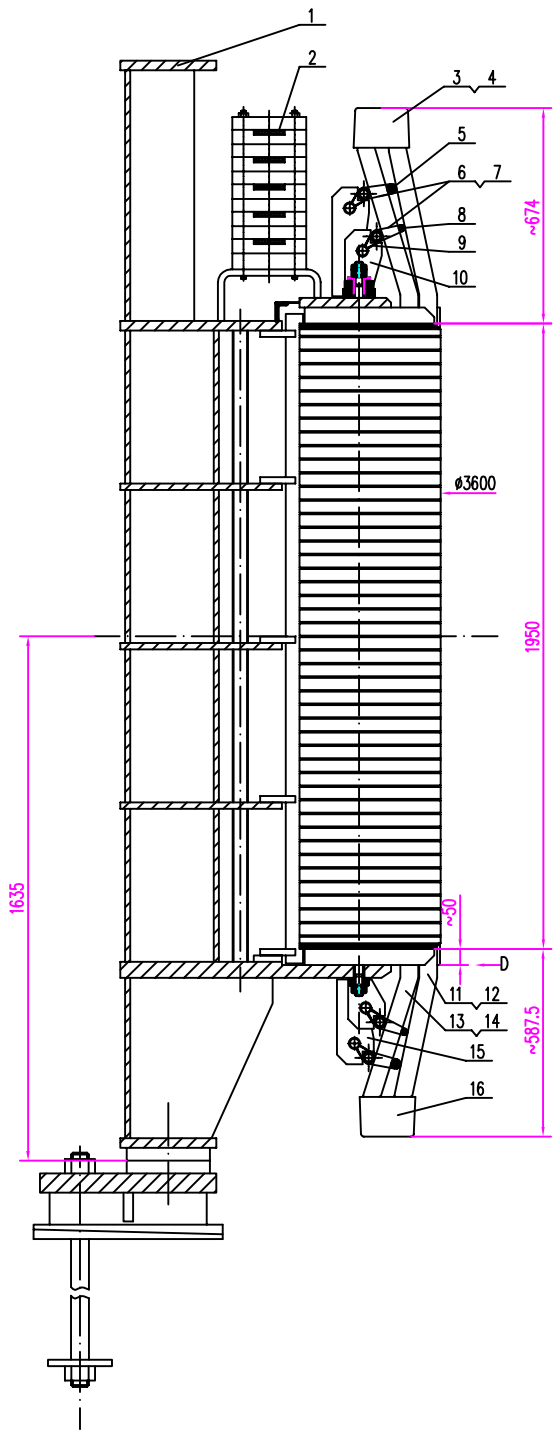
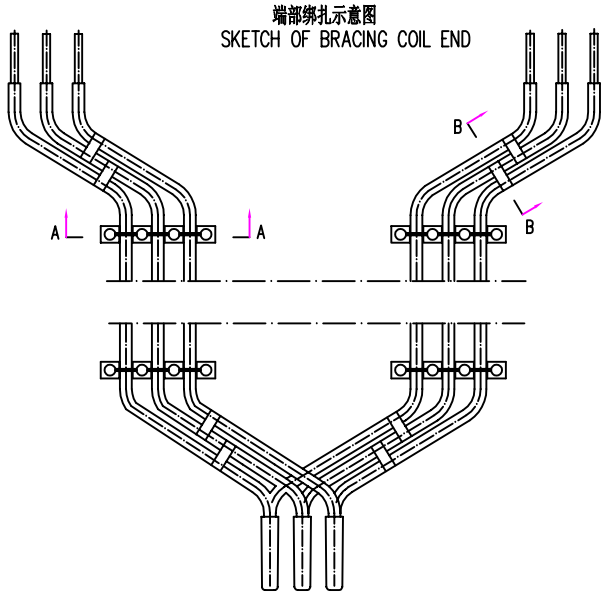
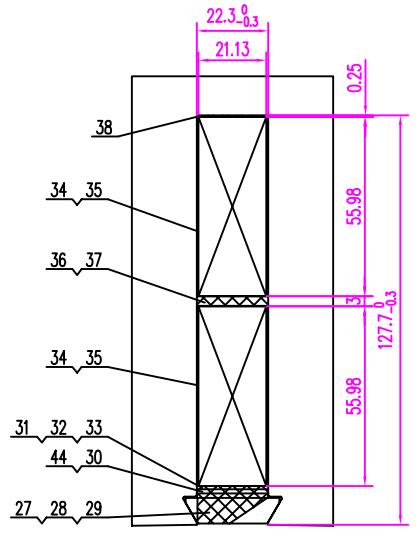


端部绑扎示意图
SKETCH OF BRACING COIL END



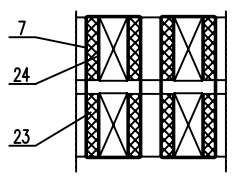
槽形尺寸
SLOT DIMENSION



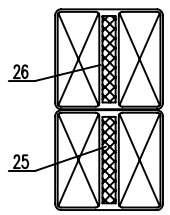
技术要求
1. 线棒与端箍应靠实,如有间隙应视需要加垫项7(浸793)使之靠牢.
2. 定子在工厂内叠片下线,工地下合缝线圈.

NOTES
1. IF THERE ARE SOME DISTANCES,ITEM 7 DIPPED WITH EPOXIDE GLUE 793 SHALL BE USED.
2. STATOR CORE AND COILS SHALL BE ASSEMBLIED AT SHOP.JOINT COILS SHALL BE ASSEMBLIED AT SITE.

A – A
SECTION "A–A"



B – B
SECTION "B–B"



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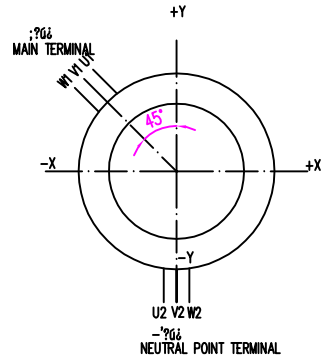
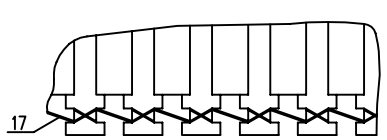
LAYOUT FOR TERMINALS DIRECTION



D 向
VIEW D



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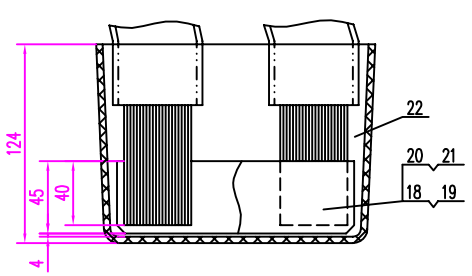
INSULATION OF CONDUCTING PLATE



IT.	CODE NO.	NAME OF PART	REQD.	S. WT. kg	REMARKS
29	2F9498.2	SLOT WEDGE	180	0.055	
28	2F9498.1	SLOT WEDGE	2520	0.044	
27	2F9498.0	SLOT WEDGE	180	0.04	
26		DACRON FELT	720		
25	4F22518	INSULATION PAD	720	0.019	
24		DACRON FELT	720		
23	4F22516	INSULATION PAD	720	0.08	
22		EPOXIDE GLUE	600kg		
21		COPPER SOLDER	15kg		
20		COPPER SOLDER	10kg		
19	4F22519	CONDUCTING PLATE	48	0.49	
18	4F22515	CONDUCTING PLATE	660	0.38	
17		DACRON FIBER GLASS STRING	3km		
16	3F14281	INSULATION BOX	180	0.42	
15	2F9500	LOWER COIL END BRACING ASSEMBLY	1	120	
14	1F7639.2	LOWER COIL	174	23.5	
13	1F7639.3	LOWER COIL (WITH LEAD)	6	24.1	
12	1F7639.0	UPPER COIL	174	23.2	
11	1F7639.1	UPPER COIL (WITH LEAD)	6	23.8	
10	2F9499	UPPER COIL END BRACING ASSEMBLY	1	120	
9		NON-WOVEN FABRIC TAPE	10km		
8		DACRON FIBER GLASS STRING	30m		
7		DACRON FELT 2	4m2		
6		NON-ALKALI FIBERGLASS TAPE	10km		
5		DACRON FIBER GLASS STRING	30m		
4	3F14282	INSULATION BOX	24	0.6	
3	3F14280	INSULATION BOX	150	0.4	
2	1F7724	SITE ASSY STATOR CONNECTIONS	1	1020	
1	1F7644	STATOR CORE ASSEMBLY	1	100140	

IT.	CODE NO.	NAME OF PART	REQD.	S. WT. kg	REMARKS
45		POLYESTER GLUE	20kg		
44		HIGH STRENGTH LAMINATED GLASS-CLOTH PLATE	180	0.02	
43	1F7643	STATOR WINDING DIAGRAME	1		
42		DESICCANT	1kg		
41		EPOXIDE VARNISH	30kg		
40		EPOXIDE GLUE	20kg		
39		EPOXIDE GLUE	20kg		
38		INSULATION TAPE	180		
37	1F7695	ARRANGEMENT OF RTD FOR STATOR	1	22	
36		HIGH STRENGTH LAMINATED GLASS-CLOTH PLATE	180		
35		SLOT PACKING	360		
34		COLD SETTING SEMI-CONDUCTOR COATING	15kg		
33	3F14279.2	SPRING PLATE	180	0.008	
32	3F14279.1	SPRING PLATE	2520	0.007	
31	3F14279.0	SPRING PLATE	180	0.008	
30		HIGH STRENGTH LAMINATED GLASS-CLOTH PLATE	360	0.04	

Rev. No.	DATE	DESCRIPTION OF REVISION	ENDORSED
		DRAWING/DOCUMENT REVISIONS	

CLIENT: VIETNAM ELECTRICITY HYDRO POWER PROJECT MANAGEMENT BOARD No.7
AN KHE HYDROPOWER PLANT
AN KHE-KA NAK HYDROPOWER PROJECT

SUPPLIER: DONGFANG ELECTRIC CORPORATION

DES./MANU: DONG FANG ELECTRICAL MACHINERY CO.,LTD.

SHEET OF: 111220 | KT. Ord. | SCALE

ŠPÅM
STOR ASSEMBLY

Rev. F

DRAWER No. 2697-AK08-CK-DFEM-14

MANUFACTURER No. 1F7696-S

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